



FITTING INSTRUCTIONS FOR NISSAN NAVARA D40 & 550 BRUSH RAILS

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NISSAN NAVARA D40 & 550 BRUSH RAILS - BOLT & BRACKET KIT

12	12mm x 120mm threaded rod
18	12mm spring washers
18	12mm normal nuts
18	40mm x 10mm bolts
40	10mm flat washers
20	10mm Nylock Nuts
2	Spigot Bolts (10mm bolts)
6	Chassis brackets
6	Extension Brackets

Options: Bolt On Spigots

Double Rails =12 x 10mm bolts & nuts & washers

Single Rails =6 x 10mm bolts & nuts & washers

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TUFF BY NAME * TUFF BY NATURE

**AUSTRALIA'S LEADING BULLBAR
MANUFACTURER**





FITTING INSTRUCTIONS FOR NISSAN NAVARA D40 & 550 BRUSH RAILS



REMOVE ORIGINAL STEP IF FITTED

SIDE RAILS BRACKETS ARE CLAMPED TO THE CHASSIS.



REAR BRACKET (MIDDLE BRACKET FOR D/CAB)

D/CAB HAS THIRD BRACKET WHICH FITS NEAR REAR OF STEP

CARE SHOULD BE TAKEN TO ENSURE NO FUEL OR BRAKE LINES COME INTO CONTACT WITH BRACKET PARTS.

LIFT AND SPACE FUEL LINES AS NEEDED.



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FRONT BRACKET BOLTED TO CHASSIS

REAR /MIDDLE BRACKET BOLTED TO CHASSIS



ATTACH L-SHAPED SLOTTED BRACKETS TO THE CHASSIS BRACKETS

BRACKETS POINT BACKWARDS

TIP: TIGHTEN LOOSELY & HORIZONTALLY BEFORE FITTING STEP



Slide brush rail onto spigots on the bullbar



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Fit steps and bolt to L-shaped brackets

Make sure step is level and follows the vehicle line (Use jack to hold up if necessary)

Bolt L-Shaped slotted brackets to step & tighten all bolts



Drill an 11mm hole vertically through the top of the rail and spigot and insert bolt – using +/-10mm bolts, nuts and washers, tighten to fasten and secure



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PLEASE DON'T HESITATE TO CALL US ON **1300 BE TUFF** (1300 23 88 33) IF YOU
HAVE ANY PROBLEMS WITH FITTING

BEST REGARDS THE TUFF TEAM! 😊